

What is claimed is:

- 1 (1) A curable homogeneous blend comprising:
  - 2 (a) a 1,2-polybutadiene oligomer having a number average molecular weight
  - 3 (Mn) of about 500 Daltons to about 50,000 Daltons,
  - 4 (b) a bis-phenol-A derivative that is end-capped with acrylate functionality, and
  - 5 (c) a reactive component that has at least one terminal double bond and that
  - 6 enhances the compatibility between the 1,2-polybutadiene oligomer and
  - 7 the acrylated bis-phenol-A derivative.
- 1 (2) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer has
- 2 a number average molecular weight (Mn) of about 1,000 to about 5,000 Daltons.
- 1 (3) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is a
- 2 butadiene homopolymer.
- 1 (4) A curable blend according to Claim 3 wherein the butadiene homopolymer contains
- 2 an amount of 1,4-polybutadiene.
- 1 (5) A curable blend according to Claim 4 wherein the 1,4-polybutadiene is present in
- 2 an amount up to about 60% by weight based on the weight of the butadiene
- 3 homopolymer.
- 1 (6) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is a
- 2 copolymer.
- 1 (7) A curable blend according to Claim 6 wherein the 1,2-polybutadiene copolymer is
- 2 prepared from butadiene and a vinyl monomer that is a member selected from the
- 3 group consisting of: styrene, vinyl acetate, divinyl benzene, isoprene, chloroprene,

1 alkyl acrylates, alkyl methacrylates, ethylene, propylene, butylene and mixtures  
2 thereof.

1 (8) A curable blend according to Claim 1 wherein the 1,2-polybutadiene oligomer is  
2 present in the blend in an amount of about 5% to about 50% based on weight.

1 (9) A curable blend according to Claim 1 wherein the bis-phenol-A derivative is an  
2 epoxy prepared from epichlorohydrin and bis-phenol-A.

1 (10) A curable blend according to Claim 1 wherein the bis-phenol-A derivative is  
2 ethoxylated.

1 (11) A curable blend according to Claim 1 wherein the reactive component is an  
2 aliphatic monofunctional or multifunctional acrylate or methacrylate.

3 (12) A curable blend according to Claim 11 wherein the acrylate or methacrylate is a  
4 member selected from the group consisting of: isodecyl acrylate, lauryl acrylate,  
5 lauryl methacrylate, nonyl phenyl acrylate, and dodecyl acrylate.

1 (13) A curable blend according to Claim 1 wherein the reactive component is a  
2 polyoxyalkylene monofunctional or multifunctional acrylate or methacrylate.

1 (14) A curable blend according to Claim 13 wherein the polyoxyalkylene  
2 monofunctional or multifunctional acrylate or methacrylate is a member selected  
3 from the group consisting of: 2(2-ethoxyethoxy) ethyl acrylate, 2[2-(2-  
4 ethoxyhexyloxy)ethoxy] ethyl acrylate, di(ethylene glycol) dimethacrylate,  
5 di(propylene glycol) diacrylate, and trimethylolpropane triacrylate.

1 (15) A curable blend according to Claim 1 wherein the reactive component is a  
2 compound substituted with long chain alkyl or alkoxy segments.

- 1 (16) A curable blend according to Claim 15 wherein the substituted reactive component  
2 is a member selected from the group consisting of: alkoxyated nonyl phenol  
3 acrylate and alkoxyated nonyl phenol methacrylate.  
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- 1 (34) A coated substrate according to Claim 25 wherein the bis-phenol-A derivative is  
2 ethoxylated.
- 1 (35) A coated substrate according to Claim 25 further comprising a photoinitiator that  
2 initiates free radical crosslinking upon exposure to light.
- 1 (36) A coated substrate according to Claim 35 wherein the photoinitiator is a member  
2 selected from the group consisting of (2,6-dimethoxybenzoyl)-2,4,4-  
3 trimethylpentyl phosphine oxide, 2-hydroxy-2-methyl-1-phenyl-propane-1, 1-  
4 hydroxy-cyclohexyl phenyl ketone, benzophenone and mixtures thereof.
- 1 (37) A coated substrate according to Claim 25 further comprising a ground state catalyst  
2 that initiates free radical crosslinking upon exposure to heat.
- 1 (38) A coated substrate according to Claim 37 wherein the ground state catalyst is a  
2 peroxide.  
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- (39) A process for preparing a coated substrate comprising:
- (a) obtaining a substrate with a clean surface,
  - (b) applying a coating to the substrate wherein the coating comprises a homogeneous blend comprising:
    - (x) a 1,2-polybutadiene oligomer having a number average molecular weight (Mn) of about 500 Daltons to about 50,000 Daltons,
    - (y) a bis-phenol-A derivative that is end-capped with acrylate functionality, and
    - (z) a reactive component that has at least one terminal double bond and that enhances the compatibility between the 1,2-polybutadiene oligomer and the bis-phenol-A derivative, and
  - (c) exposing the homogeneous blend to radiant energy.
- (40) A process for preparing a coated substrate according to Claim 39 wherein the radiant energy is derived from a source which is member selected from the group consisting of electron beam, ultraviolet, radiofrequency, infrared, and combinations thereof.
- (41) A process for preparing a coated substrate according to Claim 40 wherein the substrate is a metal that couples in a radiofrequency induction field to generate heat and initiate catalyst activity.



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- (42) A process for preparing a coated substrate comprising:
- (a) obtaining a substrate with a clean surface,
  - (b) applying a coating to the substrate wherein the coating comprises a homogeneous blend comprising:
    - (w) a 1,2 – polybutadiene oligomer having a number average molecular weight (Mn) of about 500 Daltons to about 50,000 Daltons,
    - (x) a bis-phenol a derivative that is end-capped with acrylate functionality, and
    - (y) a reactive component that has at least one terminal double bond and that enhances the compatibility between the 1,2 – polybutadiene oligomer and the bis-phenol-A derivative, and
    - (z) a ground state catalyst that initiates free radical cross-linking upon exposure to heat, and
  - (c) exposing the homogeneous blend to thermal energy.

- (43) A process for preparing a coated substrate according to Claim 42 wherein the homogeneous blend is exposed to both thermal energy and radiant energy.